# **THE IR MULTIPHOTON DECOMPOSITION OF PH3-SiH4 MIXTURES SENSITIZED BY SiF4**

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### **Summary**

The SiF<sub>4</sub>-photosensitized decomposition of  $PH_3-SiH_4$  mixtures by IR radiation at 1025.3 cm<sup>-1</sup> results in the formation of  $H_2$ , SiH<sub>3</sub>PH<sub>2</sub> and Si<sub>2</sub>H<sub>6</sub> **in the gas phase and a solid deposit which is probably a mixture of polymeric P-Si hydrides (PSiH,). The effects of the composition of the reactant mixture, the pressure, the incident pulse energy and the presence of foreign gases (helium and nitrogen) on the course of the reaction were investigated.**  It was found that  $SiH_3PH_2$  and  $Si_2H_6$  are formed solely by the insertion of SiH<sub>2</sub> into PH<sub>3</sub> and SiH<sub>4</sub> respectively. A mechanism involving excitation of  $SiF<sub>4</sub>$  by absorption of radiation from the  $CO<sub>2</sub>$  laser beam and further **collisional energy transfer between SiF4\* and other molecules present in the system is in accord with the experimental results.** 

#### **1. Introduction**

**IR multiphoton dissociation of small molecules occurs predominantly by the lowest energy channel and usually only a small excess of energy is contained in dissociation fragments. These facts differentiate IR multiphoton decomposition from UV dissociation, the latter often leading to highly excited fragments and/or fragments with excess kinetic energy. From this point of view, IR photochemistry may provide very useful methods of production of certain radical species and hence may be of importance in the study of reaction mechanisms, chemical kinetics and chemical synthesis.** 

**As part of a general research program concerned with the study of silicon hydride and phosphorus hydride free-radical chemistry, we have extended our photochemical investigations to the IR region. In other publications the IR multiphoton decompositions of SiH4 [I] and PH3-SiH4**  mixtures [2], as well as the decomposition of  $\text{SiH}_4$  [3] and PH<sub>3</sub> [4] sensi-

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tized by  $\text{SiF}_4$  have been reported. In the present work we report on the  $\text{SiF}_4$ **photosensitized decomposition of the PH3-SiH4 system.** 

**This problem was called to our attention for two reasons.** 

**(a) The lowest energy decomposition channels for PH3 [5] and SiH4 [I, 6,7] can be expressed by** 

$$
PH_3 + nh\nu \longrightarrow PH(\tilde{X}^3\Sigma^-) + H_2(\tilde{X}^1\Sigma_{\mathsf{g}}^+) \tag{1}
$$

$$
SiH_4 + nh\nu \longrightarrow SiH_2(\tilde{X}^1A_1) + H_2(\tilde{X}^1\Sigma_g^+) \tag{2}
$$

**By analogy with well-established reactions of diradical species** [ **8,9] quite different reactivity of the decomposition fragments**  $PH(\tilde{X}^3\Sigma^-)$  **and**  $SH_2(\tilde{X}^1A_1)$ **toward other reactants present in the system is expected. Thus the study of**   $SiF_4$ -photosensitized reactions in the  $PH_3-SiH_4$  system presents the oppor**tunity of examining the competitive behavior of these species. This particular system was chosen for study because the IR [2] and UV photochemistries [ lo] have already been investigated.** 

**(b) Formation of solid products in the SiF4-photosensitized multi**photon decomposition of the  $PH_3-SiH_4$  system may occur in a manner **similar to that found in the IR multiphoton decomposition of analogous sys**tems  $[1 - 4, 11]$ . Amorphous silicon hydride films are widely applied as **absorption layers in photocells and solar cells [12** - **141, and, although hydridic phosphorus films have not been used for these purposes as yet, investigations of the properties of hydridic silicon films doped with phosphorus have been carried out [ 15 - 191, The results of this study may be useful in the development of** *new* **methods of production of hydrogenated amorphous Si-P films of technological importance.** 

# **2. Experimental section**

**The irradiations were carried out in a cylindrical stainless steel cell of 152 cm3 volume (optical length, 15.5 cm) fitted with NaCl windows and coupled via a pinhole leak to a timeof-flight mass spectrometer. The source**  of IR radiation was a pulsed  $CO<sub>2</sub>$  transversely excited atmospheric pressure laser operated at 0.5 Hz and at a gas flow ratio of  $\text{He:CO}_2:\text{N}_2 = 6.0:2.0:0.7$ . **All irradiations were carried out using an unfocused beam and with the laser**  tuned to the P42 line  $(1025.3 \text{ cm}^{-1})$  of the  $00^01-02^00$  transition of SiF<sub>4</sub>. The whole beam was used with an effective irradiation area of 6 cm<sup>2</sup>. The **ratio of the irradiated volume to the total volume of the irradiation cell was about 0.6. Other experimental details concerning the apparatus, the experimental conditions and the measurements of the beam energy have been presented elsewhere [ 41.** 

 $Si<sub>2</sub>H<sub>6</sub>$  was made by the reduction of  $Si<sub>2</sub>Cl<sub>6</sub>$  (Petrarch) with LiAlH<sub>4</sub> (Alfa **Products) using a method described earlier 1201.** 

PH<sub>2</sub>SiH<sub>3</sub> was prepared using the method of Sabherwal and Burg [21] and purified as described earlier [10].

**Helium (purity, 99.995%), nitrogen (purity, 99.99%), hydrogen (purity, 99.95%), PH, (purity, 99.999%), SiF4 (purity, 99.6%), C2H4(purity, 99.98%),**   $C_2H_6$  (purity, 99.96%) and  $n\text{-}C_4H_{10}$  (purity, 99.98%), all obtained from **Matheson, and SiH4 (electronic grade) obtained from Linde were used as received. All gas mixtures were prepared using a Saunders-Taylor apparatus**  [22].

**Reaction products were identified by comparison of the overall mass spectrum resulting from the irradiation with the individual spectra of**   $H_2$ ,  $Si_2H_6$  [23, 24] and  $PH_2SiH_3$  [25]. The changes in concentrations of the substrates PH<sub>3</sub> and SiH<sub>4</sub> and of the products  $H_2$ , SiH<sub>3</sub>PH<sub>2</sub> and Si<sub>2</sub>H<sub>6</sub> during **the photolyses were monitored by measurements of the intensities of the ion currents at** *m/z* **values of 34 a.m.u., 30 a.m.u., 2 a.m.u., 64 a.m.u. and**  58 a.m.u. respectively. The intensity at  $m/z = 2$  a.m.u. was corrected for the small contributions from  $PH_3$  and  $SH_4$ . Because of the relatively small yields of  $\text{SiH}_3\text{PH}_2$  and  $\text{Si}_2\text{H}_6$ , no corrections to the ion currents of the substrates and  $H_2$  due to either of these products were made. The calibration constant  $\beta_2$  for H<sub>2</sub>, which relates the current at  $m/z = 2$  a.m.u. to the concen**tration of H,, was determined by using the pure substance diluted with rare gases to the concentration ranges encountered in the photolyses. In the case**  of  $Si<sub>2</sub>H<sub>6</sub>$  and  $Si<sub>1</sub>H<sub>3</sub>$  it was not convenient to measure the calibration constants  $\beta_{58}$  (Si<sub>2</sub>H<sub>6</sub>) and  $\beta_{64}$  (PH<sub>2</sub>SiH<sub>3</sub>) in the same direct manner because **of the thermal instability of these compounds. A satisfactory technique was**  to establish the calibration constants for  $Si_2H_6$  and  $PH_2SiH_3$  relative to  $\beta_{34}$ **from PHs [26].** 

**The reaction yields, in terms of moles per pulse, were determined from the changes in the appropriate ion currents. To attain good accuracy it was necessary to choose the number of pulses for irradiation which caused depletion of at least 10% of each substrate; the number of pulses required was between 1 and 50. With a maximum of 50 pulses it was not possible, at the highest partial pressures of substrates used, to measure decomposition yields of substrates because the fraction decomposed was so small. Each experimental value of the reaction yield was taken as a mean from at least five replicate measurements\_** 

#### **3. Results**

#### **3.1. General** *nature of the reactions*

The IR multiphoton decomposition of  $PH_3-SiH_4$  mixtures sensitized by  $SiF<sub>4</sub>$  results in the formation of  $H<sub>2</sub>$ , as the major gaseous product, and **a solid deposit coating the walls of the irradiation cell. Small amounts of phosphorus- and silicon-containing gaseous hydrides which have mass peaks with** *m/z* **values from 56 to 64 a.m.u. were also identified. The residual spec**trum after subtraction of relative ion abundances for Si<sub>2</sub>H<sub>6</sub> (based on the **intensities of the unambiguous ions with** *m/z* **values of 56, 57 and 58 a.m.u.)**  was in good agreement with that of a synthetic sample of SiH<sub>3</sub>PH<sub>2</sub>. More**over, the parent ion mass spectrum of the photolysis product recorded in this** *m/z* **region with an ionizing energy of 11 eV indicated the presence of**  only two ions, namely one at  $m/z = 62$  a.m.u.  $(Si<sub>2</sub>H<sub>6</sub><sup>+</sup>)$  and the other at  $m/z = 64$  a.m.u. (SiH<sub>3</sub>PH<sub>2</sub><sup>+</sup>). Examination of the overall mass spectrum of the gaseous products gave no indication of the formation of  $P_2$ ,  $P_4$  or higher **homonuclear or mixed hydrides. The formation of these higher mass hydrides of silicon and SiP might have been expected on the basis of previous investigations [ 1, 21.** 

**The ion currents** *versus* **time (or equivalently the ion currents** *versus* **the number of pulses) are presented in Fig. 1. It can be seen from these curves that all products are formed simultaneously with the decomposition of the**  substrates. The concentrations of  $\text{SiH}_3\text{PH}_2$  and  $\text{Si}_2\text{H}_6$  reach maximum values **after about 20 pulses and then start to decrease, reaching almost zero by the**  end of the photolysis. However, the ratio  $\left[\frac{\text{SiH}_3\text{PH}_2}{\text{Si}_2\text{H}_6}\right]$  was found to **be constant during the course of irradiation with a value of about 3.2. The**  ratio  $[PH_3]$ <sub>depleted</sub>: $[SiH_4]$ <sub>depleted</sub>: $[H_2]$ <sub>formed</sub> is equal to 1:1.5:3.4 at the begin**ning of photolysis; it reaches a value of 1:1.55:3.8 after about 20 pulses and drops to 1:1.25:3.2 at the end of the irradiation. This means that an increase in the number of pulses results in more of the hydrogen {produced from the decomposition of both substrates) remaining in the gas phase. The rates of all processes (in terms of moles per pulse) decrease with an increase in the irradiation time or, equivalently, in the number of pulses.** 



**Fig. 1. Photolysis of a**  $[PH_3]: [SiF_4] = 2:2:1$  **mixture at a total pressure of 25 Torr and an incident pulse energy of 3.70 J.** 

#### *3.2. Reaction yields*

**The extent of the reaction is reported in terms of the reaction yields**   $Y(i)$  defined by

$$
Y(\pm i) = \frac{\text{number of moles of substance decomposed (or formed) per pulse}}{\text{energy absorbed per pulse}} \quad (3)
$$

**Only SiF4 absorbs the laser radiation, and, if we make the approximation that this absorption does not depend on the presence of other substances in**  the reactant mixture, the amounts  $E_{\text{abs}}$  of energy absorbed at various partial pressures  $p_{\text{SIF}_4}$  of  $\text{SiF}_4$  can be calculated from [4]

$$
E_{\rm abs} = E_0 [1 - \exp\{-(0.065 p_{\rm SIF_4}^{0.63} + 0.048) p_{\rm SIF_4}\}]
$$
 (4)



**Fig. 2. Reaction yields as a function of the composition of the reactant mixture at**  incident pulse energy of 3.70 J  $(p_{PH_1}:p_{\text{SiH}_4}:p_{\text{SiF}_4}=n:m:5 \text{ (Torr) where } n+m=20 \text{ Torr}$ ) **0, Y(−PH<sub>3</sub>); □, Y(−SiH<sub>4</sub>); △, Y(H<sub>2</sub>); ▽, Y(PH<sub>2</sub>SiH<sub>3</sub>); ◇, Y(Si<sub>2</sub>H<sub>6</sub>)** 

where  $E_0$  represents the incident pulse energy (the amount of energy **transmitted by the empty cell) expressed in joules.** 

**The dependences of the reaction yields on the composition of the reactant mixture, the pressure, the incident pulse energy and the presence of foreign gases are presented in Figs. 2 - 7.** 

**The reaction yields depend strongly on the composition of the reactant mixture, as shown in Fig. 2. Figures 3 and 5 indicate the threshold nature of the decomposition. At a constant composition of the reactant mixture**   $(\text{[PH}_3]: [\text{SiH}_4]: [\text{SiF}_4] = 2:2:1)$  the decomposition is achieved at pressures  $p_{\text{SiF}}$  as low as 2 Torr. With an increase in the partial pressure of SiF<sub>4</sub> the **reaction yields increase, reaching a maximum at**  $p_{\text{SIF}} = 7$  **Torr, and then start to decrease slightly. At a partial pressure of SiF4 of 5 Torr and a constant**  ratio [PH<sub>3</sub>]/[SiH<sub>4</sub>] of unity, the reaction yields decrease with an increase in the partial pressures of  $PH_3$  or  $SH_4$  (Fig. 4). Figure 5 shows the strong **dependence of the reaction yields on the incident pulse energy. This is behavior typical of many substances in an intense IR laser field [27 - 301. The reaction yields decrease strongly in the presence of helium and nitrogen as shown in Figs. 6 and 7 respectively. Similar dependence on foreign gases has been found in the IR multiphoton decomposition of other substances [27,29].** 

#### **3.3.** *Photolyses in* the *presence of ethylene*

**As was mentioned earlier the IR multiphoton-induced dissociation of**  PH<sub>3</sub> and SiH<sub>4</sub> is expected to take place by the lowest energy channels avail**able, which for this system are represented by reactions (1) and (2). The next higher decomposition channels for the two compounds would be dis**sociation to H(<sup>2</sup>S) atoms and to the PH<sub>2</sub>( $\tilde{X}^2B_1$ ) [5] and SiH<sub>3</sub> [6, 31] radicals **respectively. If the latter decompositions did actually occur, some hydrogen** 



**Fig. 3. Reaction yields as a function of the total pressure at an incident pulse energy of 3.70 J**  $(p_{\text{PH}}; p_{\text{SH}}, p_{\text{SH}}, z = 2:2:1 \text{ (Torr)}): 0, Y(-PH_3); 0, Y(-SH_4); 0, Y(H_2).$ 



Fig. 4. Reaction yields as a function of the partial pressure of  $PH_3$  (or  $SH_4$ ) at an incident pulse energy of 3.70 J  $(p_{PH_1}:p_{SH_4}:p_{SH_4}=n:n:5$  (Torr)): 0,  $Y(-PH_3):$  0,  $Y(-SH_4)$  $\vartriangle$ ,  $Y(H_2)$ .



Fig. 5. Dependence of the reaction yields on the incident pulse energy at  $p_{PH_3}$ : $p_{SH_4}$ : $p_{SH_4}$  $= 10:10:5$  (Torr): 0,  $Y(-PH_3)$ ; 0,  $Y(-SH_4)$ ;  $\triangle$ ,  $Y(H_2)$ .



**Fig. 6. Reaction yields in the presence of helium at an incident pulse energy of 3.70 J**   $(p_{PH_1}:p_{\text{SiH}_4}:p_{\text{SiF}_4}:p_{\text{He}} = 10:10:5:n \text{ (Torr)}): \circ, Y(-PH_3): \circ, Y(-\text{SiH}_4): \circ, Y(H_2).$ 



**Fig. 7. Reaction yields in the presence of nitrogen at an incident pulse energy of 3.70 J**   $(p_{\text{PH}_3}:p_{\text{SH}_4}:p_{\text{SF}_4}:p_{\text{N}_2} = 10:10:5:n \text{ (Torr)}:\bigcirc, Y(-PH_3): \bigcirc, Y(-SH_4): \bigcirc, Y(H_2).$ 

**atom addition to ethylene would be expected to take place in the presence of ethylene and would be followed by the formation of ethane and n-butane [32]. Since neither ethane nor butane could be detected, these two higher energy decomposition channels can be excluded at our level of detection sensitivity.** 

**The SiF4-photosensitized IR multiphoton decomposition of a PH3--**   $SiH<sub>4</sub>-C<sub>2</sub>H<sub>4</sub>$  mixture results in the formation of gaseous products exhibiting mass peaks with  $m/z$  values from 52 to 64 a.m.u. and from 40 to 45 a.m.u. **Our previous work [ 41 has shown that the only gaseous product of the SiF4 photosensitized decomposition of PH<sub>3</sub>-C<sub>2</sub>H<sub>4</sub> mixtures is molecular hydrogen\_ It has also been found [4] that, under the same experimental**  conditions, the  $SiF_4-C_2H_4$  system does not undergo any chemical changes **during IR irradiation. Taking into account the above considerations, we are**  led to the conclusion that a new product is formed in the  $Sir_A$  photosensitization of  $PH_3-SiH_4-C_2H_4$  mixtures, most probably by reaction of  $SiH_2$ - $(\tilde{X}^{1}A_{1})$  with  $C_{2}H_{4}$ . This product has also been reported in the direct IR multiphoton decomposition of the  $PH_3-SiH_4-C_2H_4$  system [2]. The fact **that the same compound was formed in both systems was confirmed by**  direct IR multiphoton decomposition of an  $\text{SiH}_4-\text{C}_2\text{H}_4$  mixture and by  $\text{SiF}_4$ **photosensitized IR decomposition of an SiH4-C2H4 mixture. Both the**  residual mass spectrum (after subtraction of that for  $Si<sub>2</sub>H<sub>6</sub>$ ) and the analogy with the major product of the reaction of  $(CH_3)_2$ Si with  $C_2H_4$  [33] suggest strongly that the compound is  $CH_2=CH-SiH_3$  formed by the addition of  $\tilde{\mathbf{S}}$ **iH<sub>2</sub>(** $\tilde{\mathbf{X}}$ **<sup>1</sup>A<sub>1</sub>) across the double bond [34] and a subsequent rearrangement.** 

# **3.4. Solid product**

**The solid product can be seen directly as a brown deposit coating the walls of the irradiation cell. The solid film formed on the front window is not transparent to visible radiation but is transparent to the IR laser radiation, however, since its IR spectrum indicates no absorption bands above 1000** cm-'. **This suggests that the removal of the solid deposit from the windows of the irradiation cell after each irradiation is not necessary; however, we found that too long an irradiation through a window not subjected to cleaning caused cracking of the window material at the coated surface.** 

**The IR spectrum of the solid deposit on the front window shows two broad bands. The first one, in the region from 2200 to 2300 cm-', was also**  seen in the solid film formed upon  $Sif_{4}$ -photosensitized dissociation of  $PH_{3}$ **[4] and can be ascribed to a P-H stretching mode. The second broad band**  appears at about 900  $\text{cm}^{-1}$  and presumably arises from  $=\text{SiH}_2$  bending vibra**tions [ 351. The latter absorption was not observed in the deposit formed during the SiF4-photosensitized decomposition of PH3 [4]. The IR spectrum of the solid product in this work differs from that of the solid film resulting from the direct IR multiphoton decomposition of PH3-SiH4 mixtures [2].**  In the latter case two additional bands around  $2140$  and  $2200$   $\text{cm}^{-1}$ , which **are probably due to Si-H stretching modes [ 351, were clearly observed.** 

**The composition and the structure of the solid deposits have not been studied. The previously described test for the identification of phosphorus** 

**among solid products of photolysis [4, 261 gave no positive results and thus indicates that aIl phosphorus in the solid is bonded to other elements,** *i.e.*  **phosphorus or P-Si hydrides. Material balances, made with the assumption that one-third of the hydrogen from PH, is found in the solid phase [4],**  suggest that about a quarter or less of the hydrogen from SiH<sub>4</sub> is found in **the solid products.** 

#### **4. Discussion**

#### **4.1.** *Nature of the primary processes*

The IR absorption spectra indicate that neither  $PH_1$  nor  $SH_4$  absorbs  $CO<sub>2</sub>$  laser radiation at  $1025.3$  cm<sup>-1</sup> [4, 6], and hence irradiation of these **compounds at this frequency, separately or in mixtures, does not cause any chemical changes. Decomposition of the above systems is observed, how**ever, when irradiations are carried out in the presence of  $\text{SiF}_4$  as a photo**sensitizer.** 

Some aspects of the use of  $S$ i $F_4$  as an IR photosensitizer, as well as **several problems concerning the mechanism of the energy exchange, have been discussed in our previous work [4]. In such irradiations the SiF4 absorbs energy from the IR laser field in a multiphoton process and the excited SiF4 molecules produced may exchange energy by collision with**  other components of the system. In this way excited PH<sub>3</sub> or SiH<sub>4</sub> molecules **appear. Some of these may have energies at or above the respective decomposition barriers and these molecules may decompose to smaller fragments. Therefore the absorption process can be described as follows:** 



$$
SiF_4 + nh\nu \xrightarrow{n>b} (SiF_4^*)_D \tag{6}
$$

 $\text{SiF}_4 + nh\nu \xrightarrow{n<sup>**</sup>$  $(7)$ 

$$
SiF_4 + nh\nu \xrightarrow{n>a} (SiF_4^{**})_D
$$
 (8)

**where a and b represent the energy barriers for decomposition which are**  expressed as the number of IR photons at  $1025.3 \text{ cm}^{-1}$  for PH<sub>3</sub> and SiH<sub>4</sub> **respectively. X\*\* (or X\*) denotes a molecule which contains excess energy up** to the lowest dissociation pathway of  $PH_3$  (or  $SH_4$ ) and  $(X^{**})_D$  (or  $(X^*)_n$ ) indicates a molecule containing excess energy at least as great as the lowest decomposition pathway of PH<sub>3</sub> (or SiH<sub>4</sub>).

#### **4.2.** *Reaction mechanism*

**With one component to absorb energy and two components to receive this energy by collision and to decompose to molecular fragments, the mechanism is necessarily very complex. On the basis of the experimental** 

**facts and our previous considerations [4] the reaction mechanism must account for the following: (a) collisional deactivation of vibrationally**  excited  $\text{SiF}_4$ ,  $\text{SiH}_4$  and  $\text{PH}_3$  by non-excited components of the system; (b) dissociation of PH<sub>3</sub> and SiH<sub>4</sub> molecules excited above the appropriate decomposition thresholds; (c) formation of  $\text{SiH}_3\text{PH}_2$ ,  $\text{Si}_2\text{H}_6$  and  $\text{H}_2$ ; (d) for**mation of a solid deposit. The most satisfactory mechanism for the chemical change, as deduced from the experimental work reported here and in previous studies of the IR multiphoton decomposition of SiH4 [l] and SiH4-PH3 mixtures [Z] and of the SiFq-photosensitized decomposition of**   $SiH_4$  [3] and PH<sub>3</sub> [4], is shown by eqns. (5)  $\cdot$  (34):



$$
(\text{SiF}_4^{**})_{\text{D}} + \text{PH}_3 \longrightarrow \text{SiF}_4^* + (\text{PH}_3^*)_{\text{D}}
$$
 (11)

$$
(\text{SiF}_4^{**})_\mathbf{D} + \text{SiH}_4 \longrightarrow \text{SiF}_4^* + \text{SiH}_4^* \tag{12}
$$

$$
(\text{SiF}_4^{**})_{\text{D}} + \text{SiH}_4 \longrightarrow \text{SiF}_4^* + (\text{SiH}_4^*)_{\text{D}}
$$
 (13)

$$
(\text{SiF}_4^{**})_{\text{D}} + \text{M} \longrightarrow \text{SiF}_4^* + \text{M}^* \tag{14}
$$

$$
(\text{SiF}_4^*)_{\text{D}} + \text{SiF}_4 \longrightarrow 2\text{SiF}_4^* \tag{15}
$$

$$
(\text{SiF}_4^*)_{\text{D}} + \text{PH}_3 \longrightarrow \text{SiF}_4^* + \text{PH}_3^* \tag{16}
$$

$$
(\text{SiF}_4^*)_{\text{D}} + \text{SiH}_4 \longrightarrow \text{SiF}_4^* + \text{SiH}_4^* \tag{17}
$$

$$
(\text{SiF}_4^*)_{\mathbf{D}} + \text{SiH}_4 \longrightarrow \text{SiF}_4^* + (\text{SiH}_4^*)_{\mathbf{D}} \tag{18}
$$

$$
(\text{SiF}_4^*)_{\text{D}} + \text{M} \longrightarrow \text{SiF}_4^* + \text{M}^* \tag{19}
$$

$$
(PH3*)D + SiF4 \longrightarrow PH3* + SiF4*
$$
 (20)

$$
(PH3*)D + PH3 \longrightarrow 2PH3*
$$
 (21)

$$
(PH3*)D + SiH4 \longrightarrow PH3* + SiH4*
$$
 (22)

$$
(PH3*)D + M \longrightarrow PH3* + M*
$$
 (23)

$$
(PH_3^*)_D \longrightarrow PH(X^3\Sigma^-) + H_2(X^1\Sigma_{\mathbf{g}}^+) \tag{24}
$$

$$
(\text{SiH}_4^*)_{\text{D}} + \text{SiF}_4 \longrightarrow \text{SiH}_4^* + \text{SiF}_4^* \tag{25}
$$

$$
(\text{SiH}_4^*)_{\text{D}} + \text{PH}_3 \longrightarrow \text{SiH}_4^* + \text{PH}_3^* \tag{26}
$$

$$
(\text{SiH}_4^*)_{\text{D}} + \text{SiH}_4 \longrightarrow 2\text{SiH}_4^* \tag{27}
$$

$$
(\text{SiH}_4^*)_{\text{D}} + \text{M} \longrightarrow \text{SiH}_4^* + \text{M}^* \tag{28}
$$

 $(SiH_4^*)_D \longrightarrow$   $SiH_2(\tilde{X}^1A_1) + H_2(X^1\Sigma_g^+)$ (29)

$$
SiH_2 + PH_3 \longrightarrow PH + SiH_4
$$

$$
SiH2 + PH3 + B \longrightarrow SiH3PH2 + B
$$
 (31)

$$
SiH_2 + SiH_4 + B \longrightarrow Si_2H_6 + B \tag{32}
$$

**(30)** 

$$
PH \xrightarrow{\text{(wall)}} PH(s) \tag{33}
$$
\n
$$
SiH_2 \xrightarrow{\text{(wall)}} SiH_n(s) + (1 - 0.5n)H_2 \tag{34}
$$

**On the basis of the available thermochemical and kinetic data [36 - 421 an energy corresponding to at least 20 photons at 1025.3 cm-' must be**  acquired by an  $\text{SiH}_4$  molecule to cause its decomposition according to reac**tion (29). However, energy corresponding to 32 or more photons at 1025.3**  cm<sup>-1</sup> must be accumulated in PH<sub>3</sub> to cause its dissociation according to reac**tion (24). Hence, in view of this photosensitized decomposition, SiF4 molecules with excitation energies above 20 IR photons must be distinguished from those possessing energies above 32 photons. The former, which**  are denoted by  $(SiF_4^*)_D$ , contain enough energy for the decomposition of  $SiH_4$  only, while the latter, which are denoted by  $(SiF_4^{**})_D$ , have sufficient energy to cause dissociation of either  $PH_3$  or  $SiH_4$ .

**Molecular hydrogen, as a stable product of the decomposition of both substrates, remains in the gas phase. However, two reactive products of the primary dissociation, namely PH(** $\tilde{X}^3\Sigma^-$ **) and SiH<sub>2</sub>(** $\tilde{X}^1A_1$ **), undergo further reactions (reactions (30) - (34)). On the basis of our previous work [ 2, 41 the only reaction in which PH participates is formation of the solid deposit, as depicted by reaction (33). The SiH<sub>2</sub> molecules formed in reaction (29) are** much more reactive than PH and undergo insertion reactions into SiH<sub>3</sub> and **PH3, as shown by reactions (30)** - **(32). This same pattern of reactivity has been observed previously in studies of the vacuum UV photodecomposition of SiH4-PH3 mixtures [ 91.** 

**Most of the silicon contained in the reacted SiH4 molecules must appear**  in the solid product since  $\text{SiH}_3\text{PH}_2$  and  $\text{Si}_2\text{H}_6$  are the only observed gaseous **products and the yields are too low to account for all of the silicon reacted. Therefore reaction (34) is proposed to account for this fact.** 

#### **4.3.** *Kinetic treatment of the mechanism*

**Extension of the kinetic treatment presented in our previous work [ 41 on SiF4-PHs-photosensitized decomposition to the mechanism depicted by reactions (5) - (34) leads to straightforward but very cumbersome expressions because a second and more reactive component, i.e. SiH4, has been added to the system. These expressions describe the dependences of all reaction yields on several parameters such as the composition of the reactant mixtures (ie. the partial pressures of all components), the incident pulse energy and the rate constants of the elementary reactions in the mechanism.** 

**A few of the pertinent rate constants are known, and, if these are combined with reasonable initial guesses and iterations for those that are unknown, it can be shown that the kinetic expressions derived from the mechanism in reactions (5) - (34) are in semiquantitative agreement with the experimental data in Figs. 2 - 7.** 

Undoubtedly the complete mechanism of the SiF<sub>4</sub>-photosensitized de**composition of PHa-SiH4 mixtures is** *even* **more complicated than that**  **shown by reactions (5) - (34). Nevertheless, some qualitative conclusions can be drawn from the derived kinetic results. Our calculations confirm that the decomposition of PH,, according to reaction (24), requires an energy corre**sponding to at least 11 photons at  $1025.3 \text{ cm}^{-1}$  above the endothermicity [5]. In contrast, the decomposition of  $\text{SiH}_4$  according to reaction (29) takes **place almost without an activation barrier in excess of the endothermicity, a fact that is in accord with previous observations [38 - 421. This conclusion**   $\mu$  may also explain another experimental fact, namely that  $\text{SiH}_4$  is decomposed by a non-focused laser beam at a fluence of about 1 J cm<sup>-2</sup> while the decomposition of PH<sub>3</sub> cannot be achieved under the same conditions [1].

The energy exchange between  $(SiF_4^*)_D$  and  $SiH_4$  molecules appears to be much more efficient than the energy transfer between  $(SiF_4^{**})_D$  and  $PH_3$ . **This conclusion, together with the above discussion, explains the lower decomposition yields for PH3 compared with those for SiH,. The relative rates of quenching of all the excited molecules in the system by inert gases are higher for nitrogen than for helium. This is not an unexpected result, since nitrogen molecules have internal degrees of freedom available and helium does not.** 

**The observed vields of formation of SiH<sub>3</sub>PH<sub>2</sub> and Si<sub>2</sub>H<sub>6</sub> are surprisingly low. At the pressures obtaining in our experiments it is unlikely that reaction (34) is faster than reactions (31) and (32) [38]. A more convincing explana**tion is that the photosensitized dissociation of both  $\text{SiH}_3\text{PH}_2$  and  $\text{Si}_2\text{H}_6$  is **faster than that of SiH4. To test this hypothesis we carried out irradiations**  of PH<sub>3</sub>, SiH<sub>4</sub> and Si<sub>2</sub>H<sub>6</sub> in the presence of SiF<sub>4</sub> as photosensitizer. For a substrate-to-SiF<sub>4</sub> ratio of 1:9 and a total pressure of 10 Torr, we found  $Y(-PH_3): Y(-SiH_4): Y(-Si_2H_6) = 1:7:14$ . Thus  $Si_2H_6$  is decomposed by excited  $\text{SiF}_4$  molecules much faster than are the simpler substrates  $\text{PH}_3$  and  $SiH_4$ , and we assume that this is probably also true for  $SiH_3PH_2$ . This fact may also account for the absence of Si<sub>3</sub>H<sub>8</sub> and higher silanes from the **products. The latter substances have been observed in the direct IR multi**photon decomposition of  $\text{SiH}_4-\text{PH}_3$  mixtures [2].

**According to the kinetic calculations the factor** *n* **in reaction (34) is close to unity. This means that half the hydrogen from SiH2 is transferred to the solid products. This is consistent with the fact that vibrational modes of**   $-SiH<sub>2</sub>$  and  $-PH-$  were seen in the IR spectrum of the solid deposit. If it is **assumed that all bonds are saturated, then the solid deposit is probably**  constructed from  $(SiH_2)_x$ ,  $(PH)_y$  or  $(SiH_2-PH)_z$  units and amorphous silicon. **It is worth mentioning that similar compositions of the solid products have**  been observed in the vacuum UV photodissociation of PH<sub>3</sub>-SiH<sub>4</sub> mixtures 1101.

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